

Work Order ID 65039

Page 1

Wednesday, January 05, 2011 3:04:23 PM

Item ID: D407-559-113

Accept



Setup Start



Revision ID:

Stop



Item Name: Bearpaw, Large

Start Date: 1/5/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 1/14/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

RL

Date:

11-01-5

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4010	D								
IIN-D206-559	K								

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPPD407-559-113 CHG002

ml 11 02 08
for CL 11-02-07

160

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

11/2/7.5/20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 65039

Wednesday, January 05, 2011 3:04:23 PM

Page 2

Item ID: D407-559-113

Accept

Setup Start

Revision ID:

Stop

Item Name: Bearpaw, Large

Start Date: 1/5/2011 Start Qty: 2.00

Required Date: 1/14/2011 Req'd Qty: 2.00

Cust Item ID:

Customer:


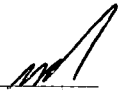
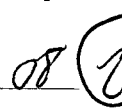

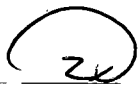

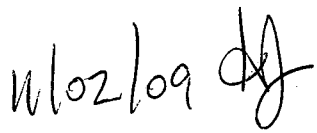
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
170  QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00 0.00					11	02	
180  Packaging Packaging	Packaging Memo Identify and pack for shipping as per PPPD407-559-113 Location: <u>14</u>	0.00 0.00				11/2/11	sf		
190  QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							

MK
11-02-09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Wednesday, January 05, 2011 3:04:28 PM

Page 1

Work Order ID: 65039

Parent Item: D407-559-113

Parent Item Name: Bearpaw, Large

Start Date: 1/5/2011

Required Date: 1/14/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: New issue DD 09.10.29 verified by:EC
IPP RevB: ECN09-698p DD 09.11.03 verified by:EC IPP RevC:
as per revision K DD 09.11.24 verified by:EC IPP Rev:D 10.05.27 per
ECN10-575 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D2274		Manufactured	No			160	Each	186.0000	.20	40			
-------	--	--------------	----	--	--	-----	------	----------	-----	----	--	--	--



Radius Block

Location	Loc Qty	Loc Code
----------	---------	----------

ST010	186	
61361	1	
63990	11	
64420	174	

D3456-1		Manufactured	No			160	Each	112.0000	2	4			
---------	--	--------------	----	--	--	-----	------	----------	---	---	--	--	--



Washer

Location	Loc Qty	Loc Code
----------	---------	----------

ST058	112	
63239	12	
64282	100	

D4010-041		Manufactured	No			160	Each	0.0000	2	4			
-----------	--	--------------	----	--	--	-----	------	--------	---	---	--	--	--



Bearpaw Assembly

D4011-1		Manufactured	No			160	Each	59.0000	8	16			
---------	--	--------------	----	--	--	-----	------	---------	---	----	--	--	--



Clamp, Short

Location	Loc Qty	Loc Code
----------	---------	----------

ST458	59	
53832	14	
53978	45	



365562 11/2/11



11/2/11



65090



11/2/11

(22)

14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

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Page 2

Work Order ID: 65039

Parent Item: D407-559-113

Parent Item Name: Bearpaw, Large

Start Date: 1/5/2011

Required Date: 1/14/2011

Start Qty: 2.00

Required Qty: 2.00

ml
xl

D4011-3
Clamp, Long

Manufactured No

160 Each

42.0000

2 4



11/2/17SL

Location

Loc Qty

Loc Code

ST459

42

53833

8

53979

34

4

ml
xl

D4011-5
Clamp, Short

Manufactured No

160 Each

89.0000

8 16



11/2/17SL

Location

Loc Qty

Loc Code

ST459

89

53980

89

160 Each

76.0000

10 20



16

11/2/17SL

ml
xl

D4012-1
Cushion

Manufactured No

Location

Loc Qty

Loc Code

ST459

76

53981

8

57716

11

57913

40

63724

17

160 Each

112.0000

2 4



8

11/2/17SL

ml
xl

AN4C10A
Bolt

Purchased No

Location

Loc Qty

Loc Code

ST356

112

106302

5

111295

27

112243

50

114523

30

4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

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Page 3

Work Order ID: 65039

Parent Item: D407-559-113

Parent Item Name: Bearpaw, Large

Start Date: 1/5/2011

Required Date: 1/14/2011

Start Qty: 2.00

Required Qty: 2.00

AN4C13A

Purchased No

160 Each

60.0000

4

BOLT

Location

Loc Qty

Loc Code

ST357

60

113359

3

114442

5

114615

2

116191

50

Purchased No

160 Each

109.0000

8

16

AN4C15A

Bolt

Location

Loc Qty

Loc Code

ST358

109

115835

9

115936

100

Purchased No

160 Each

219.0000

8

16

AN4C17A

BOLT

Location

Loc Qty

Loc Code

ST359

219

113339

19

114523

200

Purchased No

160 Each

895.0000

20

40

MS21043-4

Nut

Location

Loc Qty

Loc Code

ST301

895

114523

5

114784

2

115936

292

116188

596

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Shop Packet Print

Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REFERENCE ON

5.0 PARTS LIST (D206-559 REV. K)
32.7 PARTS LIST (ICA-D205-559 REV. 2)





Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X							D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	6	4	6				D2182B050	RUBBER CUSHION
8	12	8	12			20	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	2						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	6	4	6				D2438	CLAMP
8	12	8	12				D2529	WASHER
	6		6				D2732-050	RUBBER CUSHION
						2	D3456-1	WASHER
					2		D3859-041	WEARPLATE
				2			D3860-041	WEARPLATE
						2	D4010-041	BEARPAW ASSEMBLY
						8	D4011-1	CLAMP, SHORT
						2	D4011-3	CLAMP, LONG
						8	D4011-5	CLAMP, SHORT (OEM)
						10	D4012-1	CUSHION
						2	AN4C10A	BOLT
8	12	8	12	8	12		AN4-17A	BOLT
8	12	8	12	8	12		AN4-20A	BOLT (WAS AN4-15A)
						4	AN4C13A	BOLT
						8	AN4C15A	BOLT
						8	AN4C17A	BOLT
16	24	16	24				AN960JD416	WASHER (OR NAS1149D0463J)
8	12	8	12	8	12		MS21042L4	NUT (OR MS21042-4)
						20	MS21043-4	NUT
				8	12		NAS1149D0463J	WASHER (OR AN960JD416)
2		2					QS200M44S	CLAMP

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 10.06.30
CERT. NO.: SH92-17
ISSUE NO.: 7

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9527	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		BOLT CHANGE	NTS
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